



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D350-822-011**  
**Job Sheet 195933**



**Part No:** D350-822-011

**Job Qty:** 1 pcs

**Part Name:** PA100 PUREair System for AS350/EC130



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 6/3/19

**Job Tracking No:**

**Due Date:** 7/19/19

**Created By:** Marie Lajeunesse

**Type:** SOLD

**Description:**

**Note:** IIN-D350-822 REV.I IPP REV:A 14.02.20 NEW ISSUE DD VERF:JLM IPP REV:B 14.06.18 AS PER IIN REV.C DD VERF:JLM IPP REV:C 15.06.03 AS PER IIN REV.D DD VERF:JLM IPP REV:C 18.07.11 AS PER IIN REV.H DD VERF:JFS IPP REV:D 19.04.16 AS PER CHG006 DD VERF:JFS

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation              | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                        |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Packaging 1 - Pick Kit | 1 pcs | 7/19/19    |          | 0.00      | 0.00    | Packaging 1 - 1       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 2       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 3       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 4       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 5       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 6       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 7       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 8       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 9       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 10      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 11      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 12      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 13      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 14      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 15      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 16      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 17      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 18      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 19      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 20      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 21      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 22      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 23      | PC        |          |
|       |                        |       |            |          |           |         | Packaging 1 - 24      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 25      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 26      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 27      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 28      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 29      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 30      |           |          |



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**Container No:** S200455



**Part:** D350-822-011

**Job No:** 195933

**Serial No/Batch:** S200455

**Revision:** 1

**Inspector:**

**Exp Date:**

**Instructions:** TC STC SH14-14-1 Issue 2, FAA STC SR03538NY 15/09/22, EASA S

|                                          |         |           |           |  |                        |  |
|------------------------------------------|---------|-----------|-----------|--|------------------------|--|
|                                          |         |           |           |  | Packaging 1 - 31       |  |
|                                          |         |           |           |  | Packaging 1 - 32       |  |
|                                          |         |           |           |  | Packaging 1 - 33       |  |
|                                          |         |           |           |  | Packaging 1 - 34       |  |
|                                          |         |           |           |  | Packaging 1 - 35       |  |
|                                          |         |           |           |  | Packaging 1 - 36       |  |
|                                          |         |           |           |  | Packaging 1 - 1 - B4B  |  |
| 110 Packaging 1-1 - Pick Kit - B4B 1 pcs | 7/19/19 | 0.00 0.00 |           |  | Packaging 1 - 2 - B4B  |  |
|                                          |         |           |           |  | Packaging 1 - 3 - B4B  |  |
|                                          |         |           |           |  | Packaging 1 - 4 - B4B  |  |
|                                          |         |           |           |  | Packaging 1 - 5 - B4B  |  |
|                                          |         |           |           |  | Packaging 1 - 6 - B4B  |  |
|                                          |         |           |           |  | Packaging 1 - 7 - B4B  |  |
|                                          |         |           |           |  | Packaging 1 - 8 - B4B  |  |
|                                          |         |           |           |  | Packaging 1 - 9 - B4B  |  |
|                                          |         |           |           |  | Packaging 1 - 10 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 11 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 12 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 13 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 14 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 15 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 16 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 17 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 18 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 19 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 20 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 21 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 22 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 23 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 24 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 25 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 26 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 27 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 28 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 29 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 30 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 31 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 32 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 33 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 34 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 35 - B4B |  |
|                                          |         |           |           |  | Packaging 1 - 36 - B4B |  |
| 120 QC 4                                 | 1 pcs   | 7/19/19   | 0.00 0.00 |  | QC 4 - 28              |  |
|                                          |         |           |           |  | QC 4 - 58              |  |
|                                          |         |           |           |  | QC 4 - 69              |  |
|                                          |         |           |           |  | QC 4 - 9               |  |
|                                          |         |           |           |  | QC 4 - 46              |  |
|                                          |         |           |           |  | QC 4 - 68              |  |
|                                          |         |           |           |  | QC 4 - 72              |  |
|                                          |         |           |           |  | QC 4 - 74              |  |
| 125 Outsource - 10 - Consignment         | 1 pcs   | 7/19/19   | 0.00 0.00 |  |                        |  |
| 130 Packaging 3-1 - Stock - B4B          | 1 pcs   | 7/19/19   | 0.00 0.00 |  | Packaging 3 - 1 - B4B  |  |
|                                          |         |           |           |  | Packaging 3 - 2 - B4B  |  |
|                                          |         |           |           |  | Packaging 3 - 3 - B4B  |  |
|                                          |         |           |           |  | Packaging 3 - 4 - B4B  |  |
|                                          |         |           |           |  | Packaging 3 - 5 - B4B  |  |
|                                          |         |           |           |  | Packaging 3 - 6 - B4B  |  |
|                                          |         |           |           |  | Packaging 3 - 7 - B4B  |  |
|                                          |         |           |           |  | Packaging 3 - 8 - B4B  |  |

DAS  
75  
9-89

JUL 26 2019

Max B

DAS  
75  
9-89

JUL 26 2019

Max B

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         |                        |                 |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|-------|---------|------------------------|-----------------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 9 - B4B  |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 10 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 11 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 12 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 13 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 14 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 15 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 16 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 17 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 18 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 19 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 20 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 21 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 22 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 23 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 24 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 25 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 26 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 27 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 28 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 29 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 30 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 31 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 32 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 33 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 34 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 35 - B4B |                 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         | Packaging 3 - 36 - B4B |                 |
| 135                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | DC - 1 - B4B | 1 pcs | 7/19/19 | 0.00 0.00              | DC - 1 - B4B    |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         |                        | DC - 2 - B4B    |
| 140                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | QC 21 - FG   | 1 pcs | 7/19/19 | 0.00 0.00              | QC 21 - FG - 21 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         |                        | QC 21 - FG - 70 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |       |         |                        | QC 21 - FG - 53 |
| <p>Part Op 125 - Issue PO to GL account 50000-25 to LEAVE W/O OPEN UNTIL SOLD PO _____ (Send copy of PO to Pall</p> <p>Descriptions: - James) Issue W/O LINE item for Pall for amount sold on sales order S/O <u>13588</u> according to sales price see</p> <p>Warran for amount. (If sale price is \$23,000 - amount is \$13,400) PO can be received immediately and given to finance in</p> <p>order to close work order.</p> <p>130 - Identify and pack for shipping as per PPP D350-822-011</p> <p>135 - Photocopy bluefile &amp; type labels per PPP D350-822-011 CHG006</p> |              |       |         |                        |                 |

010221

## Job BOM

| Part / Item    | Component Name                                 | Quantity       | Operation                          | Container |
|----------------|------------------------------------------------|----------------|------------------------------------|-----------|
| 6580401        | Pureair Fairing Assembly                       | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | 5171510   |
| 9752400180     | Gasket                                         | 1 Ea (1 ea)    | 90-Packaging 1 - Pick Kit          | 5171510   |
| 9945400120     | Gasket (for B3e models)                        | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | 5171510   |
| AN821-12J      | Elbow (or AN821-12K or 12S)                    | 2 Ea (2 ea)    | 90-Packaging 1 - Pick Kit          | 5171510   |
| AN929-12J      | Cap                                            | 1 Ea (1 ea)    | 90-Packaging 1 - Pick Kit          | 5171510   |
| D4935-041      | Mounting Plate Assembly                        | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | 5171510   |
| D4931-1        | Engine Fitting (for acft models B2 & previous) | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | 5171510   |
| D4931-3        | Engine Fitting (For B3 Models)                 | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | 5171510   |
| D4931-5        | Engine Fitting (for B3e models)                | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | 5171510   |
| D4935-1        | Mounting Bracket                               | 6 pcs (6 ea)   | 90-Packaging 1 - Pick Kit          | 5171510   |
| D4943-1        | Flex Hose                                      | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | 5171510   |
| D4961-041      | Tube Assembly                                  | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | 5171510   |
| D4961-043      | Tube Assembly                                  | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | 5171510   |
| D5079-1        | Placard, Eaps                                  | 2 pcs (2 ea)   | 90-Packaging 1 - Pick Kit          | 5171510   |
| D5090-041      | Duct Assembly                                  | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | 5171510   |
| D5105-1        | Handle                                         | 2 pcs (2 ea)   | 90-Packaging 1 - Pick Kit          | 5171510   |
| D5110-1        | Swivel Nut Fitting                             | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | 5171510   |
| D5179-1        | Doubler                                        | 2 pcs (2 ea)   | 90-Packaging 1 - Pick Kit          | 5171510   |
| D5179-3        | Doubler                                        | 2 pcs (2 ea)   | 90-Packaging 1 - Pick Kit          | 5171510   |
| D5194-1        | Doubler                                        | 2 pcs (2 ea)   | 90-Packaging 1 - Pick Kit          | 5171510   |
| D5208-041      | Blanking Plate Assembly                        | 3 pcs (3 ea)   | 90-Packaging 1 - Pick Kit          | 5171510   |
| LN9068-05012   | Bolt                                           | 36 pcs (36 ea) | 90-Packaging 1 - Pick Kit          | 5171510   |
| LN9038-05040   | Bolt                                           | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | 5171510   |
| LN9348-05      | Nut                                            | 32 pcs (32 ea) | 90-Packaging 1 - Pick Kit          | 5171510   |
| MS20470AD3-4   | Rivet, Universal Head                          | 18 Ea (18 ea)  | 90-Packaging 1 - Pick Kit          | 5171510   |
| MS21910WCH12   | Clamp                                          | 1 Ea (1 ea)    | 90-Packaging 1 - Pick Kit          | 5171510   |
| MS9532-136     | Bracket                                        | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | 5171510   |
| NAS1449D0332   | Washer                                         | 70 Ea (70 ea)  | 90-Packaging 1 - Pick Kit          | 5171510   |
| NAS48DD3-64    | Spacer                                         | 1 Ea (1 ea)    | 90-Packaging 1 - Pick Kit          | 5171510   |
| 22208CM050016E | Screw                                          | 2 pcs (2 ea)   | 90-Packaging 1 - Pick Kit          | 5171510   |
| 23350GA050     | Washer                                         | 2 Ea (2 ea)    | 90-Packaging 1 - Pick Kit          | 5171510   |
| 736            | Heat Resistant Sealant 3 OZ tube               | 1 Ea (1 ea)    | 90-Packaging 1 - Pick Kit          | 5171510   |
| 9945030160     | Gasket                                         | 1 Ea (1 ea)    | 90-Packaging 1 - Pick Kit          | 5171510   |
| D5526-1        | Upper Hose Protector                           | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | 5171510   |
| D5526-3        | Lower Hose Protector                           | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | 5171510   |
| D5721-4        | Heat Barrier                                   | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | 5171510   |
| LN9038-05018   | Bolt                                           | 2 pcs (2 ea)   | 90-Packaging 1 - Pick Kit          | 5171510   |
| BS4320-A5      | Washer                                         | 56 Ea (56 ea)  | 110-Packaging 1-1 - Pick Kit - B4B | 5192634   |
| LN29885-A05    | Anchor Nut                                     | 15 pcs (15 ea) | 110-Packaging 1-1 - Pick Kit - B4B | 5192634   |
| LN9038-05018   | Bolt                                           | 56 pcs (56 ea) | 110-Packaging 1-1 - Pick Kit - B4B | 5192632   |
| MS20426AD3-3   | Rivet                                          | 40 Ea (40 ea)  | 110-Packaging 1-1 - Pick Kit - B4B | 5192637   |
| QB21304        | Pureair Panel Assembly                         | 1 pcs (1 ea)   | 110-Packaging 1-1 - Pick Kit - B4B | 5192618   |
| QB21310        | Transition Duct Assembly                       | 1 pcs (1 ea)   | 110-Packaging 1-1 - Pick Kit - B4B | 5192620   |
| QB33753        | Fod Screen Assembly                            | 1 Ea (1 ea)    | 110-Packaging 1-1 - Pick Kit - B4B | 5192623   |
| QR10616        | Vortex Tube Repair                             | 1 pcs (1 ea)   | 110-Packaging 1-1 - Pick Kit - B4B | 5192612   |

| Job Allocations                    |                |          |           |           |
|------------------------------------|----------------|----------|-----------|-----------|
| Operation                          | Component Part | Required | Inventory | Allocated |
| 90-Packaging 1 - Pick Kit          | 22208CM050016E | 2        | 28        | 0         |
|                                    | 23350CA050     | 2        | 40        | 0         |
|                                    | 650.0401       | 1        | 6         | 0         |
|                                    | 736            | 1        | 27        | 0         |
|                                    | 9752100180     | 1        | 25        | 0         |
|                                    | 9945000120     | 1        | 26        | 0         |
|                                    | 9945000160     | 1        | 18        | 0         |
|                                    | AN821-12J      | 2        | 34        | 0         |
|                                    | AN929-12J      | 1        | 20        | 0         |
|                                    | D4925-041      | 1        | 1         | 0         |
|                                    | D4931-1        | 1        | 15        | 0         |
|                                    | D4931-3        | 1        | 12        | 0         |
|                                    | D4931-5        | 1        | 11        | 0         |
|                                    | D4935-1        | 6        | 11        | 0         |
|                                    | D4943-1        | 1        | 2         | 0         |
|                                    | D4961-041      | 1        | 2         | 0         |
|                                    | D4961-043      | 1        | 3         | 0         |
|                                    | D5079-1        | 2        | 46        | 0         |
|                                    | D5090-041      | 1        | 0         | 0         |
|                                    | D5105-1        | 2        | 16        | 0         |
|                                    | D5110-1        | 1        | 20        | 0         |
|                                    | D5179-1        | 2        | 7         | 0         |
|                                    | D5179-3        | 2        | 8         | 0         |
|                                    | D5194-1        | 2        | 30        | 0         |
|                                    | D5208-041      | 3        | 13        | 0         |
|                                    | D5526-1        | 1        | 21        | 0         |
|                                    | D5526-3        | 1        | 19        | 0         |
|                                    | D5721-1        | 1        | 37        | 0         |
|                                    | LN9038-05012   | 36       | 462       | 0         |
|                                    | LN9038-05016   | 2        | 36        | 0         |
|                                    | LN9038-05040   | 1        | 31        | 0         |
|                                    | LN9348-05      | 32       | 428       | 0         |
|                                    | MS20470AD3-4   | 18       | 5,463     | 0         |
|                                    | MS21919WCH12   | 1        | 29        | 0         |
|                                    | MS8592-138     | 1        | 22        | 0         |
|                                    | NAS1149D0332J  | 70       | 3,440     | 0         |
|                                    | NAS43DD3-64    | 1        | 42        | 0         |
| 110-Packaging 1-1 - Pick Kit - B4B | BS4320-A5      | 56       | 230       | 0         |
|                                    | LN29985-A05    | 15       | 465       | 0         |
|                                    | LN9038-05018   | 56       | 1,479     | 0         |
|                                    | MS20426AD3-3   | 40       | 7,460     | 0         |
|                                    | QB21304        | 1        | 4         | 0         |
|                                    | QB21310        | 1        | 4         | 0         |
|                                    | QB23753        | 1        | 3         | 0         |
|                                    | QR10616        | 1        | 3         | 0         |
| Part Specifications                |                |          |           |           |
| Specifications could not be found. |                |          |           |           |

Plex 6/3/19 9:43 AM Dart.lajeunesse.marie

Entered: \_\_\_\_\_ Date: \_\_\_\_\_

## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐



| Job: _____<br>Part No. _____                                                                                                                                                                                                                                                                                                                                                            |  | DISPOSITION                                                                                                                                                                                                                                                                                                            |  | DEPARTMENT/PROCESS                                                                                                                                                                                                                                                                                                           |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| Date: _____                                                                                                                                                                                                                                                                                                                                                                             |  | Sequence #: _____                                                                                                                                                                                                                                                                                                      |  | QTY Affected: _____                                                                                                                                                                                                                                                                                                          |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                        |  | Disposition                                                                                                                                                                                                                                                                                                            |  |                                                                                                                                                                                                                                                                                                                              |  |
| <b>Root Cause</b><br><br>Operator <input type="checkbox"/><br>Manufacturing Process <input type="checkbox"/><br>Equip/Tooling <input type="checkbox"/><br>Handling/Preservation <input type="checkbox"/><br>Material <input type="checkbox"/><br>Product Improvement <input type="checkbox"/><br>Process Improvement <input type="checkbox"/><br>Human Factors <input type="checkbox"/> |  | <b>FAULT CATEGORY</b>                                                                                                                                                                                                                                                                                                  |  |                                                                                                                                                                                                                                                                                                                              |  |
|                                                                                                                                                                                                                                                                                                                                                                                         |  | <input type="checkbox"/> Pressure/Forced<br><input type="checkbox"/> Bending<br><input type="checkbox"/> Crushing<br><input type="checkbox"/> Cracks<br><input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br><input type="checkbox"/> Marks/Chatter<br><input type="checkbox"/> Mislabeled<br>Other/Details: _____ |  | <input type="checkbox"/> Contamination<br><input type="checkbox"/> Misaligned/off center<br><input type="checkbox"/> BOM/Route<br><input type="checkbox"/> Broken/Damage/Defect<br><input type="checkbox"/> Incomplete/Unclear Instructions<br><input type="checkbox"/> Drill Holes<br><input type="checkbox"/> Fit/Function |  |
|                                                                                                                                                                                                                                                                                                                                                                                         |  | <input type="checkbox"/> Power Loss/Surge<br><input type="checkbox"/> Folio/Program<br><input type="checkbox"/> Grain Direction<br><input type="checkbox"/> Weld<br><input type="checkbox"/> Wrong Stock Pulled<br><input type="checkbox"/> Out of Sequence<br><input type="checkbox"/> Off-set/Set-up                 |  | <input type="checkbox"/> Positioned Wrong<br><input type="checkbox"/> Outside Tolerance<br><input type="checkbox"/> Drawing<br><input type="checkbox"/> Finish<br><input type="checkbox"/> Part Lost/Missing<br><input type="checkbox"/> Mistread                                                                            |  |
| Completed By _____                                                                                                                                                                                                                                                                                                                                                                      |  | Lead hand / Supervisor _____                                                                                                                                                                                                                                                                                           |  | QC / QA Coordinator _____                                                                                                                                                                                                                                                                                                    |  |
| MRB (QS1042)                                                                                                                                                                                                                                                                                                                                                                            |  |                                                                                                                                                                                                                                                                                                                        |  |                                                                                                                                                                                                                                                                                                                              |  |



## 5.0 PARTS LIST

| QTY  | QTY  | PART NUMBER    | DESCRIPTION                                    |
|------|------|----------------|------------------------------------------------|
| -011 | -013 |                |                                                |
| X    |      | D350-822-011   | PA100 PUREAIR SYSTEM                           |
|      | X    | D350-822-013   | PA100 PUREAIR PROVISIONS                       |
| 1    |      | QB05008        | PUREAIR SYSTEM                                 |
| 1**  |      | QR10616        | TUBE REPAIR KIT                                |
| 1**  |      | QB21304        | PUREAIR PANEL ASSY                             |
| 1**  |      | QB21310        | TRANSITION DUCT ASSY                           |
| 1**  |      | QB23753        | FOD SCREEN ASSY (REPLACES QB21308)             |
| 15** |      | LN20085-A05    | ANCHOR NUT                                     |
| 56** |      | LN8038-05018   | BOLT                                           |
| 56** |      | BS4320-A5      | WASHER                                         |
| 40** |      | MS20426AD3-3   | RIVET                                          |
| 1    | 1    | 650.0401       | PUREAIR FAIRING ASSY                           |
| 1    | 1    | D4925-041      | MOUNTING PLATE ASSY                            |
| 1*   | 1*   | D4931-1        | ENGINE FITTING                                 |
| 1*   | 1*   | D4931-3        | ENGINE FITTING                                 |
| 1*   | 1*   | D4931-5        | ENGINE FITTING                                 |
| 6    | 6    | D4935-1        | MOUNTING BRACKET                               |
| 1    | 1    | D4943-1        | FLEX HOSE                                      |
| 1    | 1    | D4961-041      | TUBE ASSEMBLY                                  |
| 1    | 1    | D4961-043      | TUBE ASSEMBLY                                  |
| 2    | 2    | D5079-1        | PLACARD                                        |
| 1    | 1    | D5090-041      | DUCT ASSEMBLY                                  |
| 2    | 2    | D5105-1        | HANDLE                                         |
| 1    | 1    | D5110-1        | SWIVEL NUT FITTING                             |
| 2    | 2    | D5179-1        | DOUBLER                                        |
| 2    | 2    | D5179-3        | DOUBLER                                        |
| 2    | 2    | D5194-1        | DOUBLER                                        |
| 3    | 3    | D5200-041      | BLANKING PLATE ASSY                            |
| 1    | 1    | D5526-1        | HOSE PROTECTOR                                 |
| 1    | 1    | D5526-3        | HOSE PROTECTOR                                 |
| 1    | 1    | D5721-1        | HEAT BARRIER                                   |
| 2    | 2    | 23350CA050     | LOCKING TAB                                    |
| 1*   | 1*   | 9752100160     | GASKET                                         |
| 1*   | 1*   | 9045000120     | GASKET                                         |
| 1*   | 1*   | 706A33-201-001 | GASKET (OR 9045000160)                         |
| 2    | 2    | 22000CM050016E | SCREW                                          |
| 1    | 1    | 736            | HEAT RESISTANT SEALANT                         |
| 2    | 2    | AS1034J1212    | ELBOW (OR AN821-12K OR AN821-12S OR AN821-12J) |
| 1    | 1    | AN929-12J      | CAP                                            |
| 70   | 70   | BS4320-A5      | WASHER (OR NAS1149D0332J)                      |
| 36   | 36   | LN9038-05012   | BOLT                                           |
| 2    | 2    | LN9038-05016   | BOLT                                           |
| 1    | 1    | LN9038-05040   | BOLT                                           |
| 32   | 32   | LN9040-05      | NUT                                            |
| 18   | 18   | MS20470AD3-4   | RIVET                                          |
| 1    | 1    | MS21919WCH12   | CLAMP (OR MS21919WHG12)                        |
| 1    | 1    | MS9032-138     | BRACKET                                        |
| 1    | 1    | NAS43DD3-64    | SPACER                                         |

\* USE APPROPRIATE FITTING/GASKET BASED ON ENGINE INSTALLATION

\*\* PART OF QB05008 ABOVE

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Revision: I

Date: 19.03.15

## Change Record

PAGE 1 OF 1

**Part Number:** D350-822-011

**Description:** PA100 PUREAIR SYSTEM

[illegible]





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
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## Order Log

| Order No | Order Date | Customer           | Ship-To Contact | Part No            | Unit Price  | Amount      | Quantity | Quantity Shipped | Quantity Remaining | Customer Due Date | Ship Date | Customer PO | Status | Type     | Priority | Special Comments                                                                                                                                                                  | Accounting Job No |
|----------|------------|--------------------|-----------------|--------------------|-------------|-------------|----------|------------------|--------------------|-------------------|-----------|-------------|--------|----------|----------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------|
| 13588    | 7/2/19     | CROTO23 Rotor Team |                 | D350-567-111       | \$6,915.00  | \$6,915.00  | 1        | 1                | 0                  | 7/30/19           | 7/30/19   | AF190739    | Closed | Reactive |          | Please advise weight and dims when order is ready; Ophele & Lydie Fontana . Please send the shipping docs. Forwarder will be Zeigler Group CTC:<br>morgan.larosa@zieglergroup.com |                   |
|          |            |                    |                 | D350-567-145       | \$1,320.00  | \$1,320.00  | 1        | 1                | 0                  | 7/30/19           | 7/30/19   |             |        |          |          |                                                                                                                                                                                   |                   |
|          |            |                    |                 | D350-822-011       | \$25,000.00 | \$25,000.00 | 1        | 1                | 0                  | 7/30/19           | 7/30/19   |             |        |          |          |                                                                                                                                                                                   |                   |
|          |            |                    |                 | D350-578-011       | \$2,120.00  | \$2,120.00  | 1        | 1                | 0                  | 7/30/19           | 7/30/19   |             |        |          |          |                                                                                                                                                                                   |                   |
|          |            |                    |                 | Total: \$35,355.00 |             |             |          |                  |                    |                   |           |             |        |          |          |                                                                                                                                                                                   |                   |
| 1 Orders |            |                    |                 |                    |             |             |          |                  |                    |                   |           |             |        |          |          |                                                                                                                                                                                   |                   |

Plex 7/31/19 1:16 PM Dart,Lavioie,Chantal